



## The Premium milling heads for processing tougher materials.

- For B10 Electra, B15 Electra and B15 AIR hand held bevelers
- Developed especially for stainless steel and other tougher materials
- More effective increased safety
- Smoother final surface and higher lifetime for the cutting inserts
- Longer cutting inserts (15 mm/0.6") are standard and two-sided
- Shorter cutting inserts (8 mm/0.3") are four-sided » double lifetime

| Required<br>bevel angle | The starter kit Premium<br>milling head<br>max 15 mm/0.6"<br>two sided cutting<br>inserts       | The spare two sided<br>cutting inserts<br>15 mm/0.6" | The additional spe-<br>cial roller for shorter<br>cutting inserts<br>8 mm/0.3"<br>(the milling head stays<br>original) | The shorter four sided<br>cutting inserts<br>8 mm/0.3" | The fastening screws<br>for the cutting inserts<br>(works with both<br>cutting inserts<br>versions) |
|-------------------------|---|--|--|--|---|
| 30°                     | Art. Nr. 27223X<br>(the cutting inserts and<br>the lead roller Ø 30 mm /<br>1.19" are included) | Art. Nr. 28015<br>(10pcs package)                    | Art. Nr. 28004<br>(complete special lead<br>roller Ø 33,5 mm / 1.32"<br>for shorter cutting<br>inserts)                | Art. Nr. 28008<br>(10pcs package)                      | Art. Nr. 28007<br>(1pc)   |
| 37.5°                   | Art. Nr. 27227X<br>(the cutting inserts and<br>the lead roller Ø 26 mm /<br>1.02" are included) | Art. Nr. 28015<br>(10pcs package)                    | Art. Nr. 28013<br>(complete special lead<br>roller Ø 30,5 mm / 1.2" for<br>shorter cutting inserts)                    | Art. Nr. 28008<br>(10pcs package)                      | Art. Nr. 28007<br>(1pc)   |
| 45°                     | Art. Nr. 27222X<br>(the cutting inserts and<br>the lead roller Ø 26 mm /<br>1.02" are included) | Art. Nr. 28015<br>(10pcs package)                    | Art. Nr. 28005<br>(complete special lead<br>roller Ø 31 mm / 1.23" for<br>shorter cutting inserts)                     | Art. Nr. 28008<br>(10pcs package)                      | Art. Nr. 28007<br>(1pc)   |
| 50°                     | Art. Nr. 27224X<br>(the cutting inserts and<br>the lead roller Ø 26 mm /<br>1.02" are included) | Art. Nr. 28015<br>(10pcs package)                    | Art. Nr. 28014<br>(complete special lead<br>roller Ø 31,5 mm / 1.24" for<br>shorter cutting inserts)                   | Art. Nr. 28008<br>(10pcs package)                      | Art. Nr. 28007<br>(1pc)   |
| 60°                     | Art. Nr. 27240X<br>(the cutting inserts and the<br>lead roller Ø 19 mm / 0.75"<br>are included) | Art. Nr. 28015<br>(10pcs package)                    | Art. Nr. 28006<br>(complete special lead<br>roller Ø 25,5 mm / 1.01"<br>for shorter cutting<br>inserts)                | Art. Nr. 28008<br>(10pcs package)                      | Art. Nr. 28007<br>(1pc)   |
|                         |   | Other angles   | s on demand  |  |   |
|                         |   |  |  |  |   |

## Edge Cleaner - grinding adapter







## The Rounding milling heads

- For B10 Electra, B15 Electra and B15 AIR hand held bevelers
- Smoother final surface and higher lifetime for the cutting inserts
- For edge rounding application

| Required<br>radius  | Complete radius milling head,<br>including of the guiding roll<br>and fastenig screw         | Radius 4 - sided cutting inserts  | The fastening screws for the cutting inserts |  |
|---|--|-----------------------------------|--|--|
| R 2.5 mm / 0.08 in  | Art. Nr. 27234X<br>(the cutting inserts and the lead roller<br>Ø 37 mm / 1.46" are included) | Art. Nr. 26109<br>(10pcs package) | Art. Nr. 28007<br>(1pc)                      |  |
| R 3.5 mm / 0.12 in  | Art. Nr. 27233X<br>(the cutting inserts and the lead roller<br>Ø 37 mm/ 1.46" are included)  | Art. Nr. 26110<br>(10pcs package) | Art. Nr. 28007<br>(1pc)                      |  |
| R 4 mm / 0.16 in  | Compatible with the milling head<br>R 3.5 mm / 0.12"<br>Art. Nr. 27233X                      | Part no. 26111<br>(10pcs package) | Part no. 28007<br>(1pc)                      |  |
| The older ECO millir  | Art. Nr.   |                                   |  |  |
| 30° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in |  |                                   |  |  |

| 30° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 34 mm / 1.34 in                    |          |  |  |  |
|--|----------|--|--|--|
| 50° cutting head (including inserts, screws, bolts and roller). Guide roller diameter Ø 28 mm / 1.10 in                    |          |  |  |  |
| Coated cutting inserts - four-sided (pack of 10 pcs)   | 27231    |  |  |  |
| Screw for the inserts  |          |  |  |  |
| Lubricating paste  | Art. Nr. |  |  |  |
| Special lubricating paste for the milling heads. Prevents seizing up, wear, cold-welding, solidifying of the threads 120g. | 33005    |  |  |  |
| Universal tube key (for milling head's removing)   | 25300_27 |  |  |  |
| Magnetic sweeper Mag Brush   | 18654    |  |  |  |



Art. Nr. 27223







Thousands of satisfied customers throughout the world